



GMP & Custom Synthesis

Ascensus has over 35 years of experience in the development and synthesis of APIs, high-potency APIs, and late-stage intermediates.

Broad Technical Knowledge
Specialized High Pressure Production Equipment
Lab to Commercial Scale
Reliable Global Supply Chain
Custom Purity and Impurity Profiles
Dedicated GMP Suites



GMP Production

Our world-class manufacturing facilities allow us to perform a broad range of chemical transformations using state-of-the-art equipment. For pharmaceutical applications, manufacturing is conducted under current Good Manufacturing Practices (GMP) in dedicated suites by our highly trained team.

Complete documentation is provided, including validation and stability studies. Active Drug Master Files (DMFs) are also maintained in North America and Europe. Quality agreements are in place with major US and international drug companies.

REACTION CAPABILITIES

Alkylation	Carboxylation	Grignard reactions	Organometallic reactions
Amination	Chiral chemistry	High pressure reactions	Phosphorylation
Ammonolysis	Dehydrogenation	Hydroformylation	Quaternization
Asymmetric synthesis	Formylation	Hydrogenation	Catalytic reduction
Carbonylation	Friedel-Crafts reactions	Liquid ammonia reactions	

CURRENT APIS

Cisplatin	Isoproterenol HCl*	Chromic Chloride	Selenious Acid**
Carboplatin	Cupric Sulfate Pentahydrate	Sodium Sulfide Nonahydrate	Pamidronic Acid*
Dexmedetomidine HCl*			

* Marketed exclusively through Chemwerth

**Available through Chemwerth if a DMF is required



Headquartered in Bellevue, WA, **Ascensus Specialties** is a global leader in catalysts, ligands, building blocks, and specialty reagents. Our 60+ years of synthetic knowhow, allows us to bring additional value to our clients through our custom synthesis and GMP services. From world-class manufacturing facilities in Elma, WA, Evans City, PA, Newburyport, MA, and Cambridge, UK, Ascensus has a global reach that ensures our clients can consistently manufacture their products to the highest standards.

▶ THE ASCENSUS ADVANTAGE

60+ Years of Experience

Custom-Tailored Purity and Impurity Profiles

Commercial GMP Capabilities

Supply Chain Development

Process Control and Robustness

Bioburden Control

CONTACT

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CORPORATE OFFICE

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MANUFACTURING FACILITIES

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